# Lubricants and operating fluids from Liebherr



## LIEBHERR

# Lubricants and operating fluids from Liebherr



## **Quality products for your Liebherr machine**

You expect reliable performance from your Liebherr machine now and in the future. The Liebherr lubricants are precisely tailored to these requirements.

## Developed and tested for your Liebherr machine

#### **Quality and reliability**

To be able to meet the growing demands of lubricants in the future, Liebherr continuously invests in research and development of specifically tailored products for Liebherr machines. The lubricants correspond to Liebherr's high standards of quality.

Liebherr lubricants thus enable trouble-free machine performance, short machine response times, good cold start behavior and a reduced warm-up phase. This also includes particularly precise and sensitive controllability of the machines.

Liebherr lubricants are distinguished by a long service life and offer the best possible protection from corrosion and wear for all components.

Take advantage of many years of experience, expertise and original parts from Liebherr. In this way, you can be certain that all components and lubricants are optimally matched and your machines return maximum performance.

### Environmental protection

#### Use of environmentally friendly hydraulic oils

Biodegradable hydraulic fluids are an environmentally friendly alternative to conventional hydraulic oils on mineral oil basis and are especially recommendable for use in environmentally sensitive areas such as water protection areas.

Liebherr machines can either be filled with environmentally friendly hydraulic oil ex works or retrofitted at a later point in time. When selecting the right environmentally-friendly hydraulic oil, ecological aspects as well as technical aspects should be taken into account. Hydrolysis and oxidation stability, elastomer compatibility, temperature behavior and other properties of the oils used will influence the useful life of the filling and the service life of the components. This means: The total product life cycle from production through use up to disposal has to be taken into account when looking at environmental impact.

With Liebherr Hydraulic Plus and Liebherr Hydraulic Plus Arctic, Liebherr offers two environmentally-friendly hydraulic oils based on polyalphaolefins (PAO). These have outstanding easy glide properties that can positively influence fuel consumption. If the oil is maintained and monitored properly, the oil change intervals can be significantly extended with these oils. The compatibility with elastomers and hoses as well as hydrolysis-stability are comparable with mineral hydraulic fluids.

### **The Liebherr Lubricants Service**



## **Everything from** one source

Profit from the many years of experience and the high quality lubricants and operating fluids from Liebherr. Take advantage of the comprehensive lubricants service from your Liebherr Service partner.

#### **Expert advice and competent service**

With Liebherr lubricants, you are on the safe side. Your Liebherr service partner will assist you in all questions regarding the use of lubricants and operating fluids and, together with you, find the optimal product for your individual needs. In addition, he will be happy to provide you with information about the properties of the respective lubricant, about proper and safe use, storage and disposal. The Liebherr service partner will also gladly assist you in preparing your lubrication schedules.

Liebherr lubricants are available in the same high quality worldwide and can be delivered to the right location at any time as needed thanks to a perfectly coordinated logistics system.

From Liebherr, you can obtain all of the lubricants and operating fluids for your Liebherr machine from a single source.

#### Oil care

To preserve the quality and service life of an oil as long as possible and to ensure economic use, it all comes down to three factors: the selection of the right filter, a minimum degree of contamination of the oil by foreign substances and careful handling.

#### **Original filters from Liebherr**

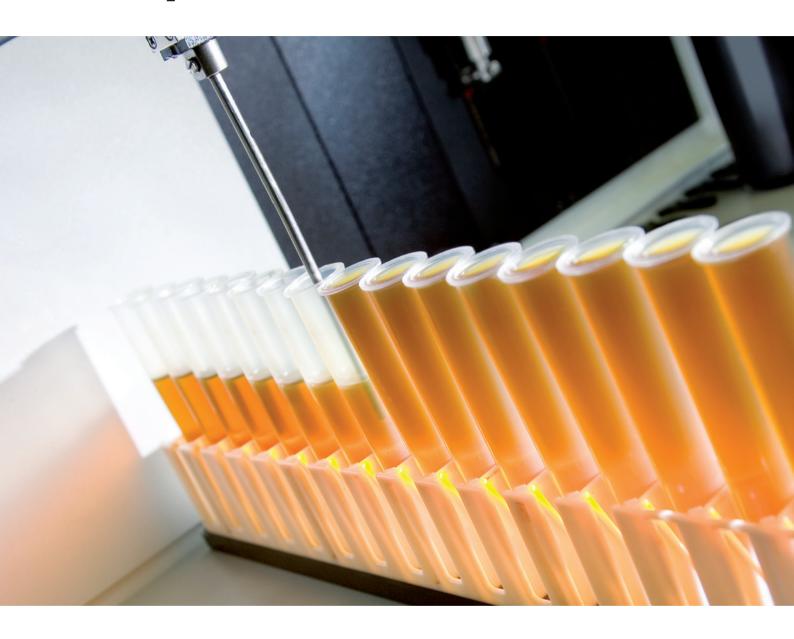
The quality of the oil has a decisive impact on the total life of the engine, transmission and complex hydraulic systems. Long-standing experience from the use of construction machines shows that a large part of all component failures as well as early wear are caused by contamination of the hydraulic system by solid particles. Poorly filtered oil or insufficient lubrication may cause serious and expensive engine damage.

Therefore, Liebherr uses only high-quality original filters in all of its machines. In this way, the risk of expensive component damage and machine downtimes is kept to a minimum.

The difference between an original Liebherr filter and an imitation filter is often indiscernible from the outside. The Liebherr filters are subject to comprehensive tests. This ensures optimum processing and filtering performance. They are adapted optimally to the machine and the Liebherr lubricants and, as a result, they minimize the risk of poor filtration or leakages. Another contributory factor is the outstanding pressure stability of the Liebherr filters. Liebherr therefore recommends that only original filters from Liebherr are used and Liebherr servicing is relied upon.



### Oil analyses



## The cost effective alternative

Ever-increasing demands are being placed on modern hydraulics systems in terms of performance and precision, demands that the operating medium used in the system also has to fulfill. To safeguard the oil quality during consumption and thereby determine the oil change intervals optimally, Liebherr recommends that used oil analyses are carried out at regular intervals.

## Oil change at the right point in time

#### The condition of the oil is decisive

During their use, hydraulic fluids are exposed in some cases to extreme conditions, environmental influences and risks. This can result in hazardous contamination and shortened effective lifespans of the oil.

### Oil changes in Liebherr machines according to the maintenance guideline

The necessity of an oil change depends essentially on the condition of the oil, which is influenced in no small way by the machine application.

For normal use, change intervals for Liebherr oils are recommended in the operator's manual.

Determining the condition of the oil is more precise by means of an oil analysis.

### Oil changes with lubricant analyses are a cost effective alternative

With the use of lubricant analyses in conjunction with respective care and maintenance, the oil change intervals during normal deployment can be significantly extended.

## Convenient diagnosis to protect your machine

#### **Protection and optimization**

With oil analyses:

- Targeted oil change at the optimum point in time
- Find out about the condition of the lubricant inspected
- Discover potential damage at an early stage
- Reduce the burden on the environment with less used oil

### Ready-to-use analysis sets and online laboratory reports

With the practical analysis sets, samples can be taken quickly, cleanly and easily. The costs of a complete analysis are included in the price. For samples received in the laboratory by 12 noon with all of the requisite details, the lab reports will be returned by the next day at the latest and comprehensible comments provided by e-mail, post or fax.

### Easy and efficient sample taking

With the prepared oil analysis sets, oil sampling can be carried out easily and efficiently. Clearly structured analysis reports provide information about the condition of the machine at a glance.



#### Advice from your Liebherr service partner

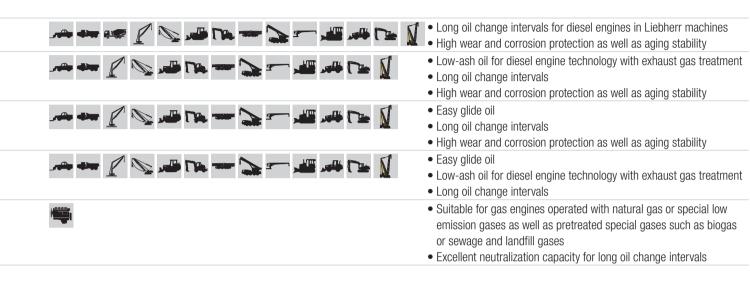
Your Liebherr service partner will assist you in all questions regarding the use of lubricants and operating fluids and, together with you, find the optimal product for your individual needs.



Product group	Product name	Viscosity/ Labeling	Ambient ten	nerature
Motor oil	Product name	Labelling	Ambient ten	iperature
With Liebherr engine oil	, you can maintain the properties of the $\epsilon$	•	<u> </u>	le.
	Liebherr 10W-40 motor oil	SAE 10W-40 ACEA E4	-25°C to +40°C	
	Liebherr 10W-40 low ash motor oil	SAE 10W-40	-25°C to +40°C	
		ACEA E6		
	Liebherr 5W-30 motor oil	SAE 5W-30	-30°C to +35°C	
		ACEA E4		
	Liebherr 5W-30 low ash motor oil	SAE 5W-30	-30°C to +35°C	
		ACEA E6		
	Liebherr Gas Engine Oil 40	SAE 40	0°C to + 40°C	
Hydraulic fluid	mum efficiency, even under extreme ope	rating conditions, are even	otad from hydraulia avatama t	haca daya. Liabbarr bydraulia aila wa
	istomer compatibility, corrosion protection			
	Liebherr Hydraulic Basic 68	ISO VG 68	-10°C (cold start) to +	45°C
	Liebherr Hydraulic Basic 100	ISO VG 100	0°C (cold start) to +55	5°C
	Liebherr Hydraulic Basic 100	ISO VG 100	0°C (cold start) to +55	5°C
	Liebherr Hydraulic Basic 100 Liebherr Hydraulic HVI	ISO VG 100	0°C (cold start) to +58	
			<u> </u>	
	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
			<u> </u>	40°C
	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
⊋y	Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +	40°C
ey  Construction cranes	Liebherr Hydraulic HVI Liebherr Hydraulic 37	ISO VG 46	-20°C (cold start) to +	40°C
ey  Construction cranes  Dump trucks	Liebherr Hydraulic HVI  Liebherr Hydraulic 37  Mobile harbor cranes	ISO VG 46  VG 37  eeled excavators	-20°C (cold start) to +	40°C 50°C

### Use

### **Properties and special features\***



becially developed to meet these requirements and contribute significantly to the performance and efficiency of your machines. They are characterized by high thermal and elastic hysteresis of the hydraulic system.



<sup>\*</sup> For further information about the properties, application possibilities and product numbers of the Liebherr lubricants, refer to the latest technical data sheets of the respective products, which can be viewed at www.liebherr.com. The Liebherr lubricant hotline (Tel.:+49 7354/80 6060; email: lubricants@liebherr.com) is happy to provide assistance should you have any queries. It can be reached by phone from Monday to Friday (apart from national holidays in Germany) from 8am to 4pm. We reserve the right to change data due to further development and conversion of products.

•	1	Viscosity/	1
Product group	Product name	Labeling	Ambient temperature
Environmentally-frien	dly hydraulic oils		<u>.</u>
			based on polyalphaolefins (PAO) are biodegradable (biodegradation (2
directly the disappearanc	ce of the oil up to the degradation I Liebherr Hydraulic Plus	ISO VG 46	-25°C (cold start) to +45°C
	Liobilott Hydradilo Fido	100 10	20 0 (0000 0001) 10 1 10 0
	Liebherr Hydraulic Plus Arctic	VG 25	gen40°C (cold start) to +30°C for use in Liebherr cranes: -40°C (cold start) to +50°C
Axle and transmission oil Axle and transmission oil conditions.		eveloped for components whe	re high friction values and shearing forces occur. The use of high-grade
Since Section 1997	Liebherr Gear Basic 90LS	SAE 85W-90	For Liebherr earth-moving machines: -30°C to +50°C in gearboxes, axles and
			splitter boxes without oil cooler
			-5°C to +50°C in splitter boxes with oil cooler
			For Liebherr cranes:
			The use temperatures are specific to the machine
			The use temperatures are specific to the machine and are listed in the operator's manual.
	Liebherr Gear MF 80W	ISO VG 68	and are listed in the operator's manual.  For Liebherr earthmoving machines:
	Liebherr Gear MF 80W	ISO VG 68	and are listed in the operator's manual.
	Liebherr Gear MF 80W	ISO VG 68	and are listed in the operator's manual.  For Liebherr earthmoving machines:
	Liebherr Gear MF 80W	ISO VG 68	and are listed in the operator's manual.  For Liebherr earthmoving machines:
	Liebherr Gear MF 80W	ISO VG 68	and are listed in the operator's manual.  For Liebherr earthmoving machines:
	Liebherr Gear MF 80W	ISO VG 68	and are listed in the operator's manual.  For Liebherr earthmoving machines:
	Liebherr Gear MF 80W	ISO VG 68	and are listed in the operator's manual.  For Liebherr earthmoving machines:
	Liebherr Gear MF 80W	ISO VG 68	and are listed in the operator's manual.  For Liebherr earthmoving machines:
Kev	Liebherr Gear MF 80W	ISO VG 68	and are listed in the operator's manual.  For Liebherr earthmoving machines:
Key  Construction cranes			and are listed in the operator's manual.  For Liebherr earthmoving machines: -30°C to +50°C in gearboxes, axles
Key  ☐ Construction cranes ☐ Dump trucks		ISO VG 68  Wheeled excavators  Mobile construction cranes	and are listed in the operator's manual.  For Liebherr earthmoving machines:

### Use

### **Properties and special features\***

ays, so-called primary degradation) according to CEC-L-103-12 ≥ 60%) and are suitable for applications in environmentally sensitive areas. The test method examines



- Biodegradable
- · Outstanding high and low temperature behavior with heavily reduced warm-up phase
- Significantly extended oil change intervals with respective oil care and monitoring through oil analyses
- Low air intake and good air separation properties
- Elastomer compatibility comparable with mineral oils
- Hydrolysis stability comparable with mineral oils



- Biodegradable
- Outstanding high and low temperature behavior with heavily reduced warm-up phase
- Significantly extended oil change intervals with respective oil care and monitoring through oil analyses
- Low air intake and good air separation properties
- Elastomer compatibility comparable with mineral oils
- Hydrolysis stability comparable to mineral oils

sic oils and matched additives helps achieve optimum friction and wear behavior. This ensures a long service life of the components, even under demanding operating



- Limited slip additives (LS additives)
- · Good aging stability
- Developed for axle transmissions with limited slip differentials in Liebherr earthmoving machines and material handlers
- Optimized wear and corrosion protection



- Outstanding wear protection
- High shear stability
- Good response even at low temperatures
- Especially developed for new axle generation with LS additives
- Particularly suitable for very high thermal and mechanical loads with wet brake/limited slip differential systems

<sup>\*</sup> For further information about the properties, application possibilities and product numbers of the Liebherr lubricants, refer to the latest technical data sheets of the respective products, which can be viewed at www.liebherr.com. The Liebherr lubricant hotline (Tel.:+49 7354/80 6060; email: lubricants@liebherr.com) is happy to provide assistance should you have any queries. It can be reached by phone from Monday to Friday (apart from national holidays in Germany) from 8am to 4pm. We reserve the right to change data due to further development and conversion of products.

#### Viscosity/ **Ambient temperature** Labeling **Product group Product name** Axle and transmission oils Axle and transmission oils from Liebherr were especially developed for components where high friction values and shearing forces occur. The use of high-grade ba conditions. Liebherr Gear Hypoid 90EP **SAE 85W-90EP** For Liebherr earth-moving machines: -30°C to +50°C in gearboxes, axles and splitter boxes without oil cooler -5°C to+50°C in splitter boxes with oil cooler For Liebherr cranes: The operating temperatures are specific to the machine and are listed in the operator's manual. For Liebherr earth-moving machines: Liebherr Hypoid 85W-140 EP SAE 85W-140 -25°C to +50°C in gearboxes and splitter boxes without oil cooler +5°C to +50°C in splitter boxes with oil cooler For Liebherr cranes: The operating temperatures are specific to the machine and are listed in the operator's manual. Liebherr Hydraulic-Gear ATF **SAE 5W-20** For Liebherr earth-moving machines: -25°C to +50°C in gearboxes and splitter boxes without oil cooler +5°C to +50°C in splitter boxes with oil cooler For Liebherr cranes: The operating temperatures are specific to the machine and are listed in the operator's manual. Liebherr Syntogear Plus 75W-90 SAE 75W-90 For Liebherr earth-moving machines: -40°C to +50°C in gearboxes, axles and splitter boxes without oil cooler -20°C to +50°C in splitter boxes with oil cooler For Liebherr cranes: The operating temperatures are specific to the machine and are listed in the operator's manual.

Кеу				
Construction cranes		Wheeled excavators	Offshore cranes	Crawler excavators
Dump trucks	Duty-cycle crawler cranes	Mobile construction cranes	Crawler tractors	
Truck mixers	Crawler loaders	Mobile cranes	Wheel loaders	Telescopic handlers

### Use

### **Properties and special features\***

sic oils and matched additives helps achieve optimum friction and wear behavior. This ensures a long service life of the units, even under demanding operating



- Excellent corrosion protection
- High-pressure gearbox oil for axle gearboxes (with EP additives)
- Good aging stability



- Especially for final drives in Liebherr crawler tractors and crawler loaders
- High-pressure gearbox oil



- Excellent corrosion protection
- Special-alloy power transmission oil for automatic transmissions and special hydraulics in cranes.
- Reduction of wear and friction



- Fully synthetic transmission oil with outstanding aging stability
- Reduction in fuel consumption
- Especially developed for low temperature use
- Long oil change intervals of up to 1000 Bh\*

<sup>\*</sup> For further information about the properties, application possibilities and product numbers of the Liebherr lubricants, refer to the latest technical data sheets of the respective products, which can be viewed at www.liebherr.com. The Liebherr lubricant hotline (Tel.:+49 7354/80 6060; email: lubricants@liebherr.com) is happy to provide assistance should you have any queries. It can be reached by phone from Monday to Friday (apart from national holidays in Germany) from 8am to 4pm. We reserve the right to change data due to further development and conversion of products.

Product group	Product name	Viscosity / Labeling	- I a company of the	temperature
Greases				
	Liebherr universal grease 99	00 KPF 2 N-25	-25°C to +150°C	
	Liebherr arctic universal grea	ase KPFHC 1 N-60	-60°C to +140°C	;
	Liebherr Telescopic Grease 9	9613 Plus KP 2 K-30	-30°C to +120°C	;
	Liebherr spray paste	MPF 00 G-40	-40°C to +100°	C, briefly to +120°C
	Liebherr chisel paste	MF 2-3 P-20	-20°C to +150°C	;
Special lubricants Liebherr offers specia	I lubricants for special applications Liebherr Gear PG 150	such as the lubrication of scre ISO VG 150	ws or plug tools and wear b See technical pro	
				duct information
	Liebherr Gear PG 150	ISO VG 150	See technical pro	duct information
	Liebherr Gear PG 150 Liebherr Gear PG 220	ISO VG 150	See technical pro	duct information duct information duct information
	Liebherr Gear PG 150  Liebherr Gear PG 220  Liebherr special bolt paste	ISO VG 150	See technical pro	duct information  duct information  duct information  duct information
	Liebherr Gear PG 150  Liebherr Gear PG 220  Liebherr special bolt paste  Liebherr Gear Multi HDC-B	ISO VG 150	See technical pro	duct information  duct information  duct information  duct information
Liebherr offers specia	Liebherr Gear PG 150  Liebherr Gear PG 220  Liebherr special bolt paste  Liebherr Gear Multi HDC-B  Liebherr WR-Lube SC	ISO VG 150	See technical pro	duct information  duct information  duct information  duct information
Liebherr offers specia	Liebherr Gear PG 150  Liebherr Gear PG 220  Liebherr special bolt paste  Liebherr Gear Multi HDC-B  Liebherr WR-Lube SC	ISO VG 150	See technical pro	duct information  duct information  duct information  duct information

### Properties and special features\*

	<ul> <li>VKA welding force &gt; 6000 N</li> </ul>
	<ul> <li>Highly effective special corrosion protection</li> </ul>
	<ul> <li>Lubrication of swing ring, roller bearing, pins, gear rings, axles,</li> </ul>
	bolts and much more.
	<ul> <li>Pumpable and transportable in central lubrication systems at</li> </ul>
	temperatures down to -20°C
	Pumpable and transportable in central lubrication systems at
	temperatures down to -55°C
	<ul> <li>Lubrication of swing rings, roller bearing, pins, gear rings, axles,</li> </ul>
	bolts and much more.
	<ul> <li>Very strong adhesive properties, flex-stable, non-aging and water-resistar</li> </ul>
T	<ul> <li>Special jib grease for telescopic applications in Liebherr machines</li> </ul>
	Very low coefficient of friction
	<ul> <li>Anti-stick-slip properties to prevent stick-slip motions, even under wet condition</li> </ul>
	High adhesive properties on plastic
	<ul> <li>Sprayable, cold-flexible paste with finest graphite for engagement</li> </ul>
	of tooth flanks
	<ul> <li>Increased corrosion protection</li> </ul>
	Emergency running properties
	Water-resistant
	<ul> <li>Sprayable from -25 to 100°C</li> </ul>
	Special paste for lubricating insert tools and wear sleeves in
	hydraulic and pneumatic hammers
	<ul> <li>Very resistant to flexure and oxidation as well as thermal loads</li> </ul>
	Fill level can be checked easily through inspection window in cartridge
e designed to exactly meet these requirements.	
	Fully synthetic high performance gear oil
	Optimized resistance to aging for extended oil change intervals
	Fully synthetic high performance gear oil
	Optimized aging resistance for extended oil change intervals
-	Optimized for high tensile, preloaded (HV) threaded connections
	Solid lubricants do not react with the screw material
	Enables consistent and reproducible friction conditions for requisite
	preload in threaded connections
	Good wear protection
	High safety reserves with regard to deposits in engine
	<ul> <li>Re-conservation of cables</li> </ul>
	<ul> <li>Evapling agreement agreement</li> </ul>
	<ul><li>Excellent corrosion protection</li><li>Excellent adhesive properties and outstanding creeping properties</li></ul>

<sup>\*</sup> For further information about the properties, application possibilities and product numbers of the Liebherr lubricants, refer to the latest technical data sheets of the respective products, which can be viewed at www.liebherr.com. The Liebherr lubricant hotline (Tel.:+49 7354/80 6060; email: lubricants@liebherr.com) is happy to provide assistance should you have any queries. It can be reached by phone from Monday to Friday (apart from national holidays in Germany) from 8am to 4pm. We reserve the right to change data due to further development and conversion of products.

1	1	Viscosity/	1	
Product group	Product name	Labeling	Ambient t	temperature
Special lubricants				
Liebherr offers special lubr	icants for special applications, su Liebherr Fluid X-1	uch as the lubrication of screws or ISO VG 46	-40 to +50°C	sleeves in hydraulic and pneumatic hammers,
© 6	Liebrieri Fidia A-1	150 VG 40	-40 t0 +30 °C	
	Liebherr Syntogear Plus	ISO VG 150/220/320/4	60 See technical prod	luct information
	Liebherr special grease 9610 F	Plus KP 2 K-20	See technical prod	luct information
Coolants Liquid-cooled engines need	d an effective coolant in order to	sustain their performance on an o	ngoing basis. Liebherr	antifreeze was tested to strict standards and,
	Liebherr concentrated antifreez	ze	See technical prod	luct information
	Liebherr Antifreeze Mix		See technical prod	luct information
	Liebherr Antifreeze OS Concen	trate	See technical prod	luct information
	Liebherr Antifreeze OS Mix		See technical prod	luct information
Key				
			Offshore cranes	Crawler excavators
	Duty-cycle crawler cranes		Crawler tractors	Crawler cranes
Truck mixers	Crawler loaders	Mobile cranes	Wheel loaders	Telescopic handlers

### Properties and special features\* Use which are designed to exactly meet these requirements. • For use in Liebherr energy storage cylinder • Low air intake, good air separation properties and low foaming Good elastomer compatibility • Outstanding high-temperature and low-temperature behavior • Designed for assemblies exposed to high loads • Good resistance to aging for long oil change intervals • Highly effective corrosion protection • Strong adhesive properties, squeeze-stable, non-aging and water-resistant vhen used in Liebherr machines, meets the highest demands on function, quality, safety and environmental protection. Concentrate for mixing with water Contains silicate • Free of nitrate, amine and phosphate • Effectively prevents corrosion and deposits in the cooling system · Protection against cavitation and erosion damage • Change intervals of up to 3,000 Bh • Ready-to-use mix Contains silicate • Free of nitrate, amine and phosphate Effectively prevents corrosion and deposits in the cooling system • Protection against cavitation and erosion damage • Change intervals of up to 3,000 Bh · Concentrate with extended change intervals for mixing with water Contains silicate • Free of nitrate, phosphate and borate • Effectively prevents corrosion and deposits in the cooling system · Protection against cavitation and erosion damage • Change interval of up to 6,000 Bh • Ready-to-use mix with extended change intervals Contains silicate • Free of nitrate, phosphate and borate • Effectively prevents corrosion and deposits in the cooling system Protection against cavitation and erosion damage • Change interval of up to 6,000 Bh

<sup>\*</sup> For further information about the properties, application possibilities and product numbers of the Liebherr lubricants, refer to the latest technical data sheets of the respective products, which can be viewed at www.liebherr.com. The Liebherr lubricant hotline (Tel.:+49 7354/80 6060; email: lubricants@liebherr.com) is happy to provide assistance should you have any queries. It can be reached by phone from Monday to Friday (apart from national holidays in Germany) from 8am to 4pm. We reserve the right to change data due to further development and conversion of products.

### **Notices**


### **The Liebherr Group of Companies**



#### **Wide Product Range**

The Liebherr Group is one of the largest construction equipment manufacturers in the world. Liebherr's high-value products and services enjoy a high reputation in many other fields. The wide range includes domestic appliances, aerospace and transportation systems, machine tools and maritime cranes.

#### **Exceptional Customer Benefit**

Every product line provides a complete range of models in many different versions. With both their technical excellence and acknowledged quality, Liebherr products offer a maximum of customer benefits in practical application.

#### State-of-the-art Technology

To provide consistent, top quality products, Liebherr attaches great importance to each product area, its components and core technologies. Important modules and components are developed and manufactured in-house, for instance the entire drive and control technology for construction equipment.

#### Worldwide and Independent

Hans Liebherr founded the Liebherr family company in 1949. Since that time, the enterprise has steadily grown to a group of more than 130 companies with over 41,000 employees located on all continents. The corporate headquarters of the Group is Liebherr-International AG in Bulle, Switzerland. The Liebherr family is the sole owner of the company.

www.liebherr.com